

INDUSTRIES

Energy

- Low carbon energies
 - LNG and gas processing & transport
 - Energy Transition: H2 – Carbon Capture – Biofuels – Synthetic fuels
- Additional primary energies: Upstream
- Refining

Chemical and petrochemical
Mining
Power

CUSTOMERS

These are some of the main customers who trust on AMPO:



AMPO SERVICE

- MRO services
- Spare parts
- Training services
- Field engineering services
- Predictive maintenance services
- Preventive maintenance services
- Worldwide repair and maintenance centers
- Tailored engineering solutions

On-site support within 72 hours.

Experience in executing global maintenance service for complete projects.

WORLDWIDE SALES AND MANUFACTURING NETWORK

AMPO Manufacturing plants
Idiazabal - Spain
Coimbatore - India
Dammam - Saudi Arabia
Atyrau - Kazakhstan

- **Spain & Italy**
Naiara Aranburu
naranburu@ampo.com
- **France and Scandinavia**
Andrea Navarro
anavarro@ampo.com
- **Mexico, UK, Central Europe and Central Asia**
Sabin Garcia
sgarcia@ampo.com
- **North America**
Inaki Aizpelea
inaki@ampo.com
- **South America**
Juan Maria Echeverria
jmecheverria@ampo.com
- **Middle East**
Ander Elola
aelola@ampo.com
- **China**
Ustaritz Errandosoro
usta@ampo.com
- **Africa & Turkey**
Mohammed Mehdi
mmehdi@ampo.com
- **India & Bordering countries**
Kerman Uriel
kuriel@ampo.com
- **Japan & Korea**
Julen Mugica
jmugica@ampo.com
- **Australasia**
Ander Janin
ajanin@ampo.com

MANUFACTURING PLANTS:

AMPO HEADQUARTERS

Katea Auzoa s/n. 20213 Idiazabal, Gipuzkoa, Spain.
Tel. +34 943 188 000
ampo@ampo.com

AMPO INDIA

SF.No.27/2 & 28/3B, Ponnandampalayam, Arasur, Sular, Coimbatore - 641 659 - India
Tel. 0422 7140900
ampoindia@ampo.com

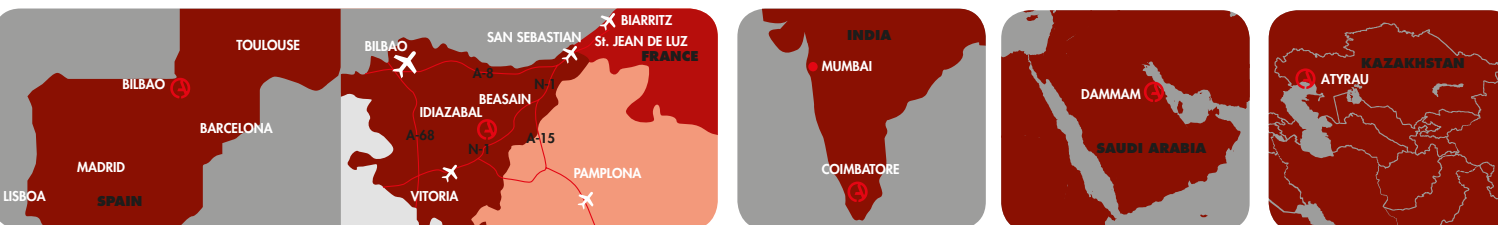
AMPO ARABIA

#3848 Road 86, Dammam 2nd Industrial city
Dammam 34326 - 2817, Saudi Arabia
ampoarabia@ampo.com

AMPO KAZAKHSTAN

SMP-163, Kabylnbay Batyr street, 7
Atyrau City, Kazakhstan
kazakhstan@ampo.com

AMPO is just 1 hour drive away from BILBAO (International Airport) and at the following distances from other important places: 65 km west of Pamplona/45 km south of San Sebastian/ 70 km south of the French border.



www.ampo.com

Brochure



YOUR PARTNER FOR SEVERE SERVICES

AMPO POYAM VALVES is an international leader in multidisciplinary know-how and technological capability, focused on the **design, manufacturing, commissioning and comprehensive maintenance of highly engineered fluid handling solutions** across multiple sectors, particularly in the most extreme conditions with **maximum efficiency** and **minimal environmental impact**.

- 1,000 talented employees
- 3 business units
- 5 manufacturing and servicing facilities worldwide
- 60 years experience (since 1964)
- Presence in more than 60 countries
- Innovation intensity: More than 2%
- Culture: Customer Centric
- Fully in House manufacturing process
- Cutting edge technologies
- Worldwide references
- Cooperative company: Private and employee-owned.

OUR HIGHLY ENGINEERED SOLUTIONS & SERVICES:

We are leaders. In technology. In innovation. In service. In reliability. We offer smart solutions and services.



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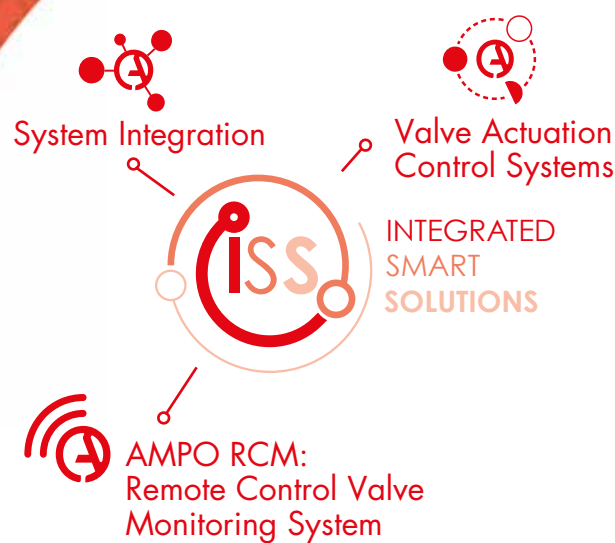


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VALVE RANGE

"AMPO POYAM VALVES offers the widest valve range in the market"



Top Entry Ball Valves

Standards: API, BS, MSS, ANSI, ASME, ASTM, DIN
Classes: 150 lbs up to 2500 lbs
Sizes: 1/2" up to 60"
Construction: Extended bonnet. Bolted bonnet. Floating and trunnion-mounted ball. Full and reduced bore. Flanged, butt weld ends and both. Manual and motor-operated. Fire safe. Soft and metal seats.
Temperature: From 750°C down to -196°C (Cryogenic)



Split Body & End Entry Ball Valves

Standards: API, BS, MSS, ANSI, ASME, ASTM, DIN
Classes: 150 lbs up to 2500 lbs
Sizes: 1/2" up to 60"
Construction: Extended bonnet. Bolted bonnet. Fully welded. Floating and trunnion-mounted ball (2 or 3 pcs, cast or forged). Monoblock - Compact valves. Two balls - one body. Full and reduced bore. Flanged ends. Manual and motor-operated. Fire safe. Soft and metal seats.
Temperature: From 750°C down to -196°C (Cryogenic)



Severe Service Ball Valves

Standards: API, MSS, ANSI, ASME
Classes: 150 lbs up to 2500 lbs
Sizes: 1/2" up to 36"
Construction: Bolted bonnet. Seat retained ball. Full and reduced bore. Flanged ends, BW, SW. Manual and motor-operated. Special design for severe service conditions.
Temperature: Up to 750°C



Hypercentric Ball Valves

Standards: API 6D, API 6FA, ASME B16.5, EN ISO 15156, NACE MR0175, IOGP, API 598
Classes: 150 lbs up to 2500 lbs
Sizes: 2" up to 36"
Construction: Split body or Top entry. RF and/or BW. Unidirectional and bidirectional seal. Fully metallic configuration (up to 427°C). Fully piggable bore. Quarter turn. Torque seated. Body overlay configuration. Optimized Quarter Turn operation. Options: Manual, electric, pneumatic, hydraulic.
Temperature: -29°C up to 427°C



Gate, Globe, Check & Axial Check Valves

Standards: API, BS, MSS, ANSI, ASME, ASTM
Classes: 150 lbs up to 2500 lbs
Sizes: 1/2" up to 72"
Construction: Extended bonnet. Bolted bonnet. Flanged and butt weld ends. Manual and motor-operated. Throttling Service Globe valves. Metal and soft seats.
Temperature: From 750°C down to -196°C (Cryogenic)
Type: - Gate: Standard Design (API600). Light Pattern Design (ASME B16.34/API 603) Through Conduit Double Expanding Gate valves and Through Conduit Slab Gate valves (API 6D).
 - Globe: Straight Pattern, y Pattern & Stop check, Needle. Cryogenic control & on-off angle.
 - Check: Swing Check, Lift Check, Axial flow check.



Pressure Seal Gate, Globe and Check Valves (High Pressure)

Standards: API, BS, MSS, ANSI, ASME, ASTM
Classes: 600 lbs up to 2500 lbs (Customized as per process needs)
Sizes: 2" up to 56"
Construction: Pressure Seal Bonnet. Extended bonnet (Gas column). Flanged and butt weld ends. Manual and motor-operated. Metal Seats.
Temperature: From 750°C down to -196°C (Cryogenic)
Type: - Gate: Flexible wedge, parallel slide.
 - Globe: Straight pattern, y pattern & stop check.
 - Check valves: Swing check, lift check, tilting disc.



Lift Plug & Switch Plug Valves

Standards: API, BS, MSS, ANSI, ASME
Classes: 150 lbs up to 2500 lbs
Sizes: 2" up to 36"
Construction: Bolted bonnet. Flanged ends. Manual and motor-operated. Metal seats. Lift plug. Port Sizes: 100% and 70%. Accessories: Purge, drain and flushing connections. Switch plug valves: 3 ways or 4 ways.



Butterfly Valves

Standards: API, BS
Classes: 150 lbs up to 600 lbs
Sizes: 3" up to 72"
Construction: Triple eccentric. Cryogenic (Extended Bonnet). Resilient Seat (Soft or laminar). Fully bidirectional. Fire safe as per API 607.
Temperature: Down to -196°C
Type: Side Entry or Double flange (Short Pattern) as per API 609 category B.



Slurry Angle Valves

Standards: MSS, ANSI, ASME, ASTM
Classes: 150 lbs up to 1500 lbs
Sizes: 2" up to 30"
Construction: Angle 90°. Angle 45°. Bayonet. Straight-through. Three-way. Lift check. Lever, gear and motor-operated. Regrinding operation. Metal seats.
 Grinbide®, Fully automatic system.



Dilating Disk Control Valves

Standards: ANSI/FCI 70-2. ANSI/ISA-75.02.01. ANSI/ISA-75.17. API 598. API 641. ASME B16.34. ASME B16.5. ASME B16.10. CRN. IEC 60534-2-1. IEC 60534-2-3. IEC 60534-2-4. IEC 60534-7. IEC 60534-8-4. ISA-RP75.23. ISO 15848-1 & 15848-2. ISO 5211. MIL-DTL-32632 (NAVSEA). MSS SP-61. SIL 3. IEC 61508. FIRE SAFE: API 607 & ISO 10497.
Classes: 150 lbs up to 1500 lbs.
Sizes: 1/4" up to 12". (Larger sizes upon request)
Construction: NPT, RF, RTJ. (BW upon request) Manual Quarter Turn, Pneumatic Compatible with Digital Positioners, Electric.
Temperature: -46°C up to 260°C. (Cryogenic and High Temperature upon request)



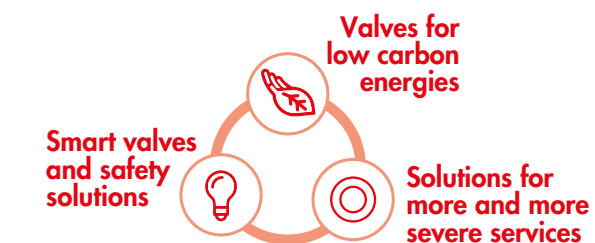
UPSTREAM VALVES

Valve types: Ball, Through Conduit Slab Gate, Swing check, Gate, Globe.
Standards: API 6DSS (ISO 14723), API 6A / API 17D (ISO 01042/13628) / API 6D / BS, MSS, ANSI, ASME, ASTM
Classes: • API 6DSS: 150 lbs up to 2500 lbs
 • API 6A / API 17D: 3000 psi up to 15000 psi
 • API 6D / BS, MSS, ANSI, ASME, ASTM: 150 lbs up to 2500 lbs
Sizes: • API 6DSS: 2" up to 36"
 • API 6A / API 17D: 1 1/3" up to 16 3/4"
 • API 6D / BS, MSS, ANSI, ASME, ASTM: 1/2" up to 72"
 *Other sizes and pressure available on request.
Construction for API 6DSS, API 6A, API 17D:
 • Ball: Floating or trunnion. Fully welded, top entry or side body. Metal to metal valve seat. SPE or DPE seat designs. Metal stem sealing options. Double or single block.
 • Through Conduit Slab Gate: Metal to metal gate and seat sealing, with tungsten carbide hard facing. Internal bi-directional sealing. Double or single block.
 • Swing check: Metal to metal seats, with tungsten carbide or stellite hardfacings. ROV lockable. Smooth internal bore. Clapper locking mechanism.



INNOVATION CAPABILITIES

With a highly qualified multidisciplinary team of experts, our main innovation and research areas are focused on:



We have cutting edge testing facilities to evaluate novel concept solutions and we perform: High temperature testings, High pressure testings, Endurance testings, Vacuum testings, Cryogenic testings, Helium testings, etc. We also have access to **equipment and laboratories** to characterize specific overlays and materials used in our valves and we **collaborate with our customers' engineering teams and international research centres**. Moreover, we have the very latest 3D design and simulation software to validate and optimize the design and functionality of our solutions: mechanical and structural simulations, thermal simulations, fluid dynamics simulations, multi-physics simulations, correlation of operating torques, P&ID analysis, Cv calculations, seismic calculations, etc.



OUR INTEGRATED FOUNDRY

One of our main advantages is that we have our own foundry and a 12,500 sqm cutting-edge machining shop.

STEELS & GRADES:

At AMPO POYAM VALVES we develop cast and forged highly engineered valves in a wide range of materials:

CARBON STEELS - LOW TEMPERATURE CARBON STEELS - MEDIUM AND LOW ALLOY STEELS - MARTENSITIC STAINLESS STEELS - AUSTENITIC STAINLESS STEELS - AUSTENITIC-FERRITIC STAINLESS STEELS (DUPLEX) - SUPER AUSTENITIC STAINLESS STEELS - NICKEL-BASED ALLOYS - HEAT-RESISTANT STEELS - TITANIUM - ZIRCONIUM

OVERLAY TECHNOLOGIES:

Our advanced technologies and high productivity allow AMPO to perform all types of overlay using different processes, on any type of material and with the fastest possible turnarounds, using special materials.

- Corrosion-resistant overlays (CRO)
- Hard-facing overlays (HFO)
- FBE (Fusion-Bonded Epoxy) solutions

